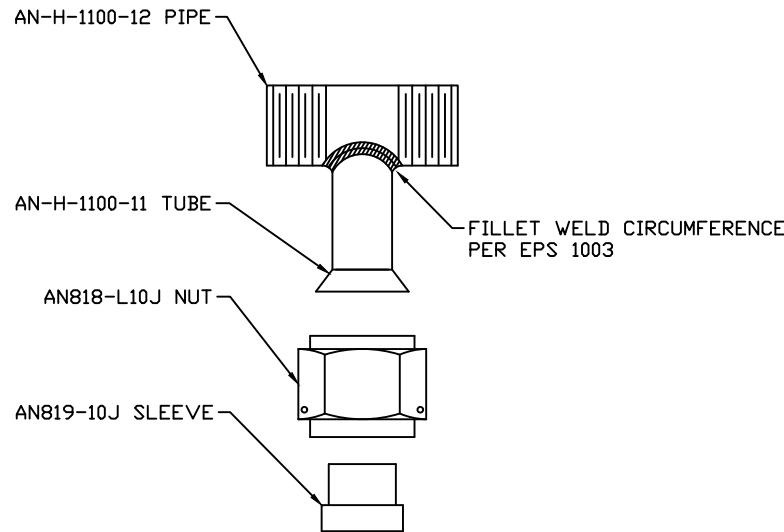
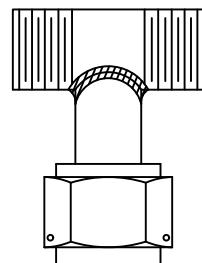


NOTES:
1. SLEEVE AND NUT MUST BE INSTALLED PRIOR TO WELDING -11 AND -12 TOGETHER.

SHEET	REV	ECO	DATE	DESCRIPTION	APR	CHK
1	N/C		10/13/05	WAS ANSAT-HTR-1100	REB	
1		1	10/31/05	DN -12: Ø0.500 WAS Ø0.470, 0.620 WAS 0.534, 2.00 WAS 2.000, ADDED Ø0.875 304 ROD AS ALT. DN -11: 1.46 WAS 1.500.		

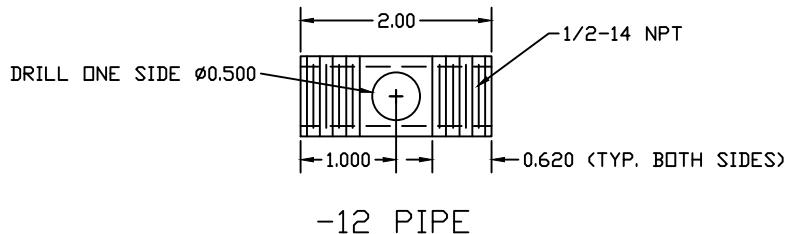


-1 ASSEMBLY



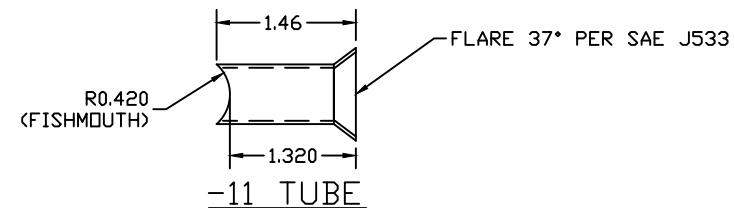
-1 ASSEMBLED VIEW

MATERIAL: 1/2" 304L SEAMLESS SCHEDULE 40
PER ASTM A312, A376, OR MIL-P-1144, OR Ø0.875 304 ROD.
(OD=0.840, ID=0.622)



-12 PIPE

MATERIAL: Ø5/8" X .035 304L TUBE
PER ASTM A213, A269, OR A511



INST	QTY	PART NUMBER	DESCRIPTION	MATERIAL	SPECIFICATION
1	1	AN-H-1100-12	PIPE		
1	1	AN-H-1100-11	TUBE		
1	1	AN819-10J	SLEEVE		
1	1	AN818-L10J	NUT		
PROTO	N/C	Paravion® Technology	TITLE TEE ASSEMBLY	DRAWING NO. AN-H-1100	
DIMENSIONS IN INCHES					
TOLERANCES EXCEPT WHERE NOTED:					
.X = ± .1		DRAWN BY RJY	APRVD. BY	CHK'D BY	DATE 07/08/04
.XX = ± .05					REV N/C
.XXX = ± .010					ECO 1
ANGLES = ± 1°					
DO NOT SCALE DRAWING					
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SHEET 1 OF 1					

BREAK ALL SHARP EDGES

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